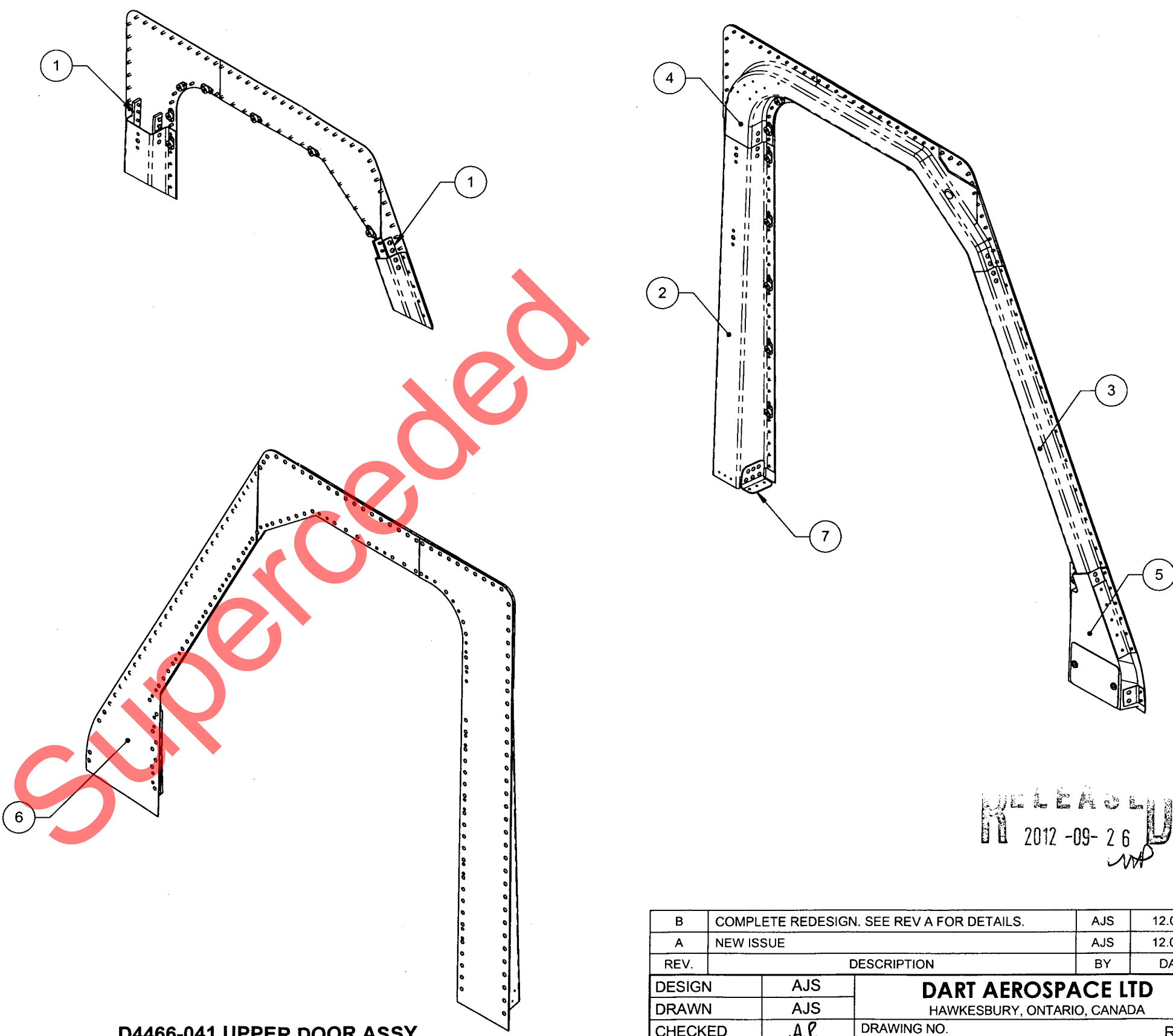


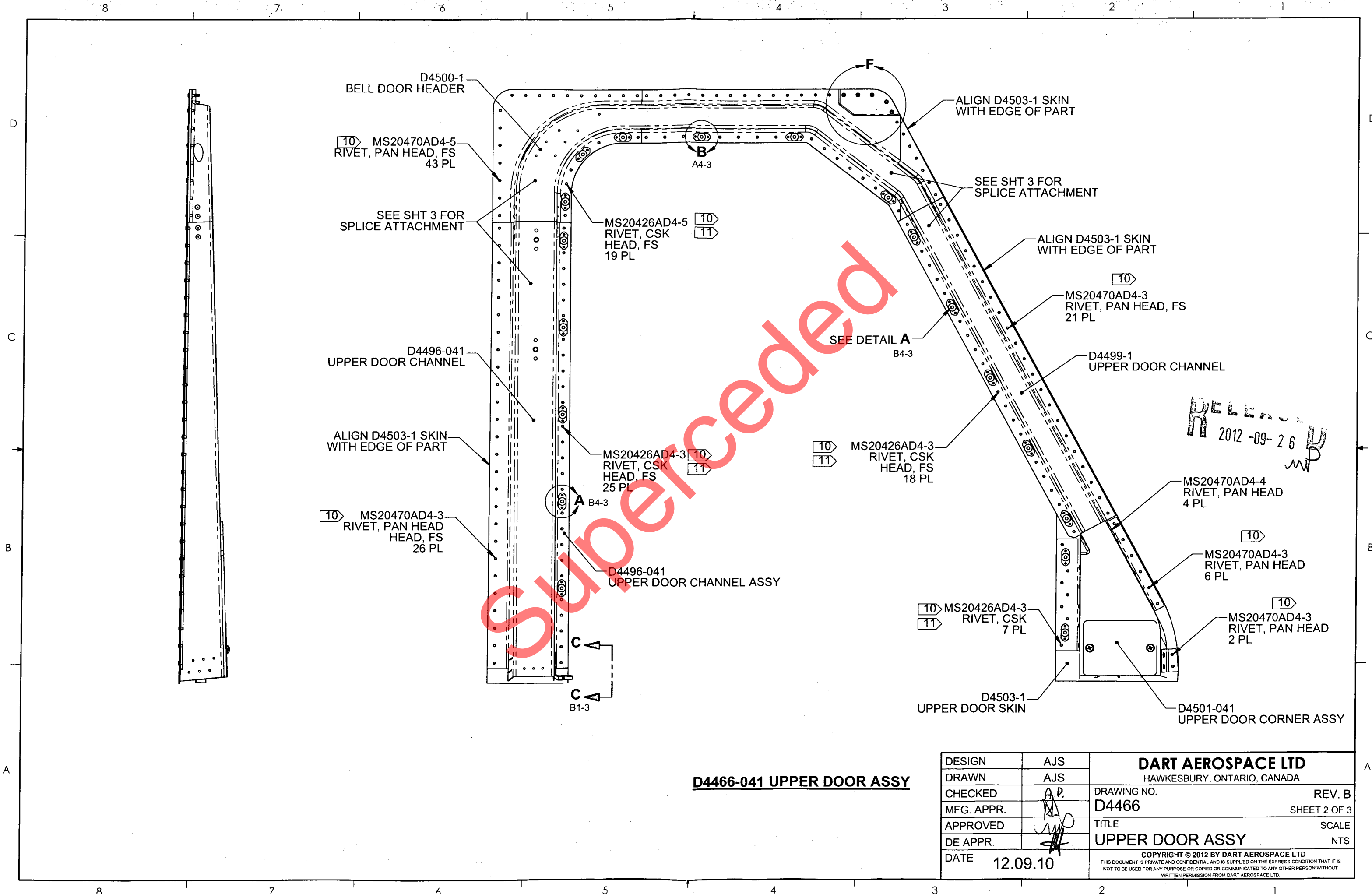
ITEM	QTY	P/N	DESCRIPTION
	X	D4466-041	UPPER DOOR ASSY
1	4	D4474-3	SPLICE BLOCK
2	1	D4496-041	UPPER DOOR CHANNEL ASSY
3	1	D4499-1	UPPER DOOR CHANNEL
4	1	D4500-1	BELL DOOR HEADER
5	1	D4501-041	UPPER DOOR CORNER ASSY
6	1	D4503-1	UPPER DOOR SKIN
7	1	D4570-3	BRACKET
8	24	MS20426AD3-4	RIVET, CSK
9	12	MS20426AD3-5	RIVET, CSK
10	51	MS20426AD4-3	RIVET, CSK
11	19	MS20426AD4-5	RIVET, CSK
12	55	MS20470AD4-3	RIVET, PAN HEAD
13	10	MS20470AD4-4	RIVET, PAN HEAD
14	43	MS20470AD4-5	RIVET, PAN HEAD
15	16	MS20470AD4-7	RIVET, PAN HEAD
16	6	MS21059L3	NUTPLATE
17	12	MS21059L3K	NUTPLATE



D4466-041 UPPER DOOR ASSY

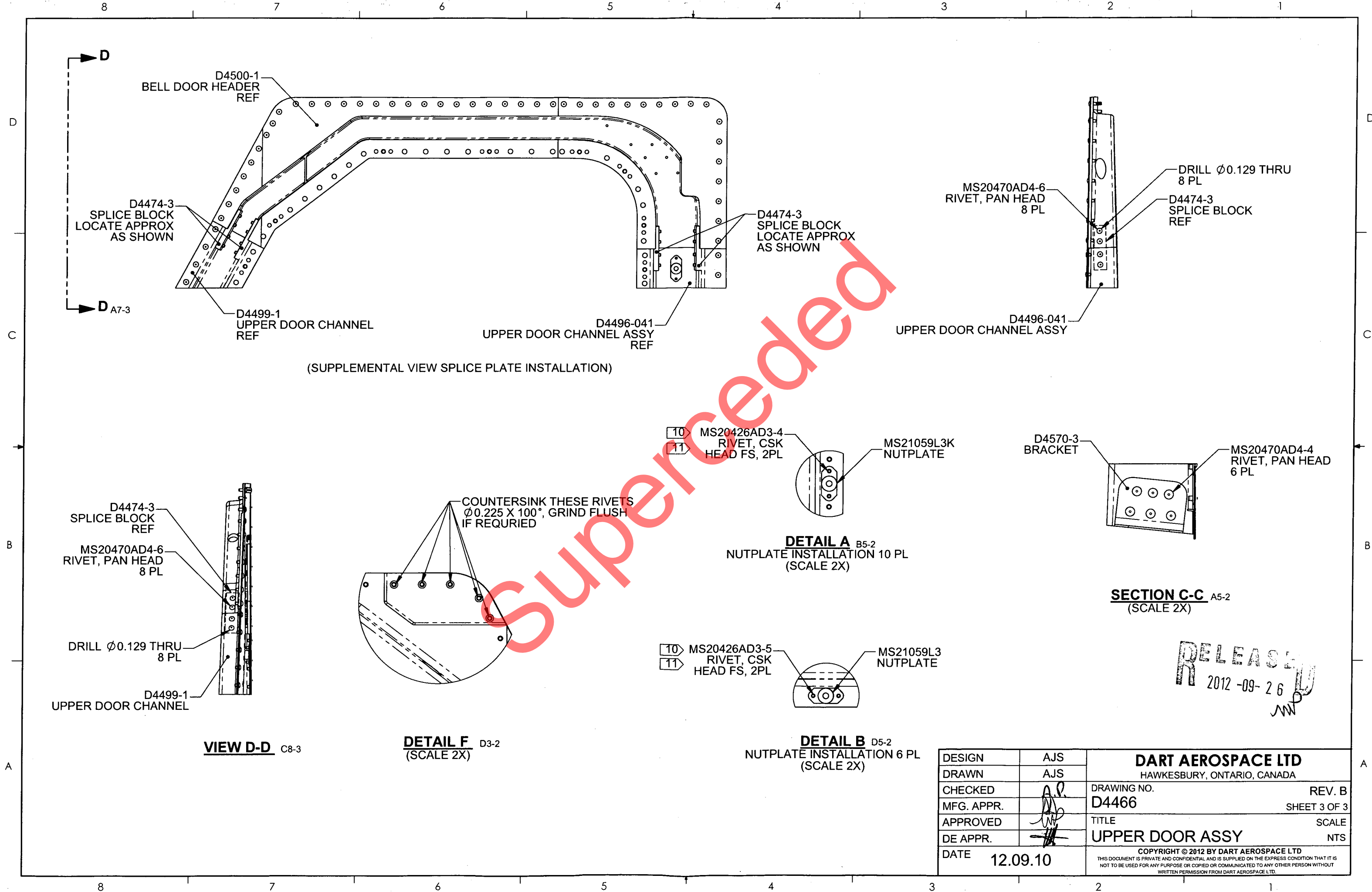
- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 4.73 lbs
  - 8) INSTALL ALL RIVETS WET USING PROSEAL 890 B-2 (PRC)
  - 9) SEAL ALL GAPS ON MATING PARTS USING PROSEAL 890 B-2 (PRC)
  - 10) ALL RIVET HOLES TO BE TRANSFER DRILLED THRU SKIN (ITEM 6):  
FOR Ø0.125 RIVETS DRILL Ø0.129  
FOR Ø0.094 RIVETS DRILL Ø0.098
  - 11) DIMPLE FOR COUNTERSUNK RIVETS:  
FOR Ø0.125 RIVETS DIMPLE Ø0.225 X 100°  
FOR Ø0.094 RIVETS DIMPLE Ø0.179 X 100°

B	COMPLETE REDESIGN. SEE REV A FOR DETAILS.	AJS	12.09.10
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		D4466	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		UPPER DOOR ASSY	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



**D4466-041 UPPER DOOR ASSY**

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. B
MFG. APPR.		<b>D4466</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>UPPER DOOR ASSY</b>	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	<b>D4466</b>	SHEET 3 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	<b>UPPER DOOR ASSY</b>	NTS
DATE	12.09.10	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	